

Clarification sheet for order of technical cleanliness

Customer: _____ Address: _____

Contact: _____ Telephone: _____

E Mail Address: _____

Component

Designation: _____ Drawing No.: _____

Index: _____ Ind. Date: _____

Sampling after: _____ (e.g. cleaning; manufacturing; mounting)

Principle of sampling random (recommended) Date _____

selective reason if applicable _____

Requirements / test procedures technical cleanliness documented:

drawing specification: _____

Surface / component: _____ (cm²) Number of components: _____ pcs. (200 cm² per test required i.e. each for decay curve and for technical cleanliness test)

What shall be tested _____ (whole part; inner space.....)

Is a decay curve required? Yes No

Shall we send back the parts after test? Yes No

If no return is required, the parts will be scrapped after test.

Notice for analysis and preselection:

Packing and delivery/shipment have a major influence on the analysis/test. For this reason the parts should be packed separately in PE or ,when corrosive action could occur, in VCI foil bags. The foil bags must be closed tight to avoid any contamination of the components from outer space. Outer space/main container must be suitable to avoid any friction on the components.

The analysis is performed acc. ISO 16232 and VDA Band 19 Teil 1. Evaluation of results can be by gravimetry as well as by JOMESA light microscope for particles.